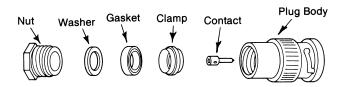
Coaxial Cable/Plug Attachment

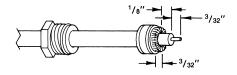
BNC



Coaxial Cables RG-58/U RG-140/U RG-141/U



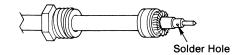
STEP 1 . . . Cut jacket and strip to dimension shown.



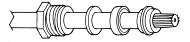
STEP 4 . . . With the clamp in place, fold back braid as shown and trim 3/32" from the end. Trim dielectric to the dimensions shown.



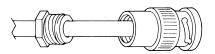
STEP 2 . . . Comb out braid and taper toward the center.



STEP 5 . . . Slip contact in place so it butts against the dielectric and solder in place. Remove excess solder from outside of contact. Be sure cable dielectric is not heated excessively and swollen so as to prevent dielectric from entering into connector body.



STEP 3 . . . Place the nut, washer, and gasket over the cable, then slide the clamp on over the braid so that the inner shoulder fits against the end of the cable jacket.



STEP 6 . . . Push assembly into body as far as it will go. Slide nut into body and screw in place with wrench until tight. For this operation, hold cable and shell rigidly and rotate nut.

