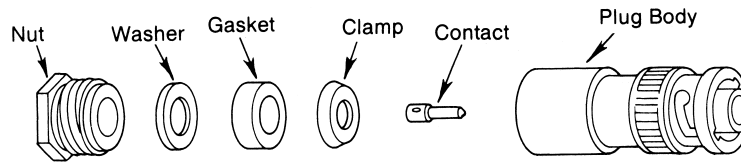
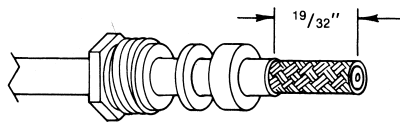


# Coaxial Cable/Plug Attachment

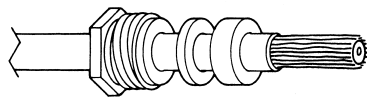
MHV



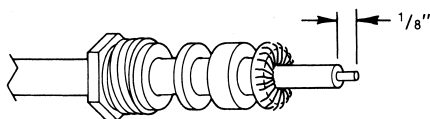
**Coaxial Cable  
RG-59/U**



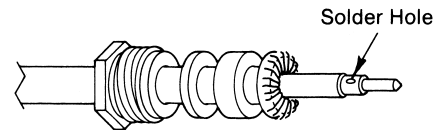
STEP 1 . . . Slide nut, washer and gasket over jacket, and cut off jacket 19/32" from end of cable as shown.



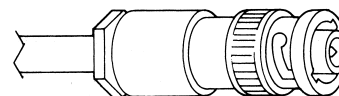
STEP 2 . . . Comb out braid, pull braid wires forward and taper toward conductor.



STEP 3 . . . Place clamp over braid and push back against cable jacket. Fold back braid wires as shown, trim to proper length and evenly form over clamp as shown. Cut dielectric to 1/8" dimension as shown. Tin exposed conductor using minimum amount of heat.



STEP 4 . . . Solder contact to conductor. Remove excess flux and solder from outside of contact.



STEP 5 . . . Insert prepared cable termination into plug body. Tighten nut moderately, holding plug body stationary.

TECHNICAL REFERENCE